

HYB-LTT-01-01

Follow the notes in this guide to aid in installing your low temp thermostat.

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HYB-LTT-01-01 Guide ID: 381 - Draft: 2023-06-23

Step 1 — Install correctly



 Make sure the pin valve is at the top when installed. Do not install it upside down; otherwise, air will get trapped, and it will not bleed properly.

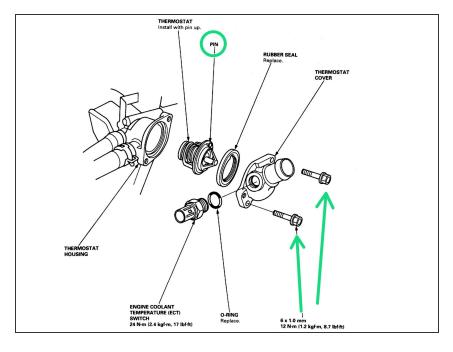
Step 2 — Gasket





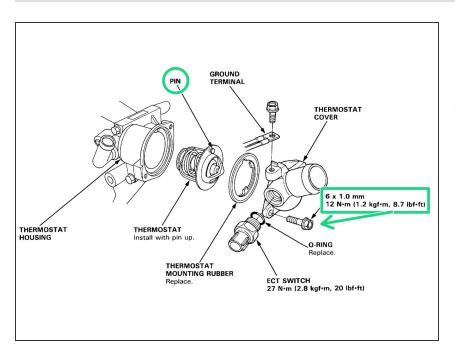
- (i) Confirm rubber gasket is oriented correctly.
- The nipples on the rubber gasket should face the same direction as the spring.

Step 3 — D-Series / B16



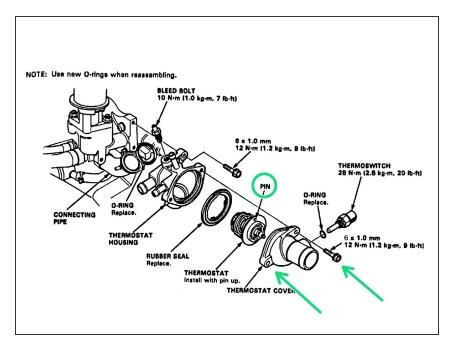
- Make sure the pin valve is at the top.
 Do not install it upside down.
- Torque bolts to 8.7lb ft.

Step 4 — B18



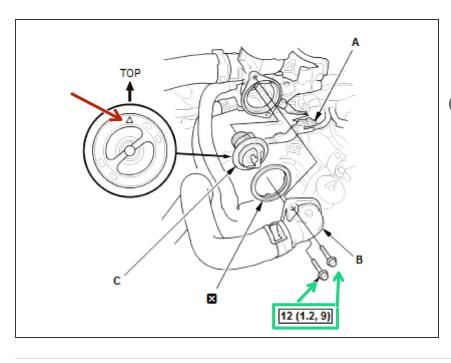
- Make sure the pin valve is at the top.
 Do not install it upside down.
- Torque bolts to 8.7lbft.

Step 5 — F20B



- Make sure the pin valve is at the top.
 Do not install it upside down.
- Torque bolts to 8.7lbft.

Step 6 — L15B7



- Make sure the pin valve it at the top.
 Do not install it upside down.
- This is for the L15B7 engine only.
- Torque bolts to 9lbft.